

# Activator F



## Reducing the curing time

The cure time can be reduced considerably by pre-treatment with WEICONLOCK Activator F. The activator is recommended for all passive surfaces and is indispensable at low ambient temperatures (less than +10 °C / +50 °F) and for large gaps. On nonmetallic surfaces, WEICONLOCK can only fully cure when the activator is used.

### Technical Data

|                         |             |
|-------------------------|-------------|
| Colour                  | green       |
| Viscosity               | 1 - 2 mPa·s |
| Gap bridging up to max. | mm mm       |

### Approvals / Guidelines

|           |   |
|-----------|---|
| IMPA Code | 450825                                  |
| MIL-Spec  | comply with MIL-S-22473E Grade N Form R |

## Surface pre-treatment

To achieve optimum results, the mounting parts should be degreased and cleaned, e.g. with WEICON Surface (roughen the surfaces, if required). WEICONLOCK can also be used on uncleaned surfaces, e.g. screws as delivered. However, the cleaner the surface, the better the results achieved.

## Processing

Spray (spray) or brush (liquid substance in the container) WEICONLOCK Activator F onto one side of the cleaned bonding surface. For larger gaps and/or rough, porous surfaces, application on both sides is necessary. Allow Activator F to flash off for approx. 2 minutes at room temperature (+20 °C). After activation, the parts should be bonded swiftly. Renewed dirt on the surfaces before bonding should be avoided. Mix activator and adhesive in liquid state.

## Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

## Available sizes

|          |                            |
|----------|----------------------------|
| 10021433 | Activator F, 200 ml, green |
| 10055677 | Activator F, 60 ml, green  |
| 10068395 | Activator F, 1 L, green    |

To the product detail page:



### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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